

WHAT IS CLAIMED IS:

sub
C1

1. A method of monitoring, analyzing and managing
mechanical press usage, comprising:

5 monitoring vibration severity, including vibration
severity zone;

monitoring tipping moment severity;

monitoring press repair information, including die
repair information;

10 monitoring press maintenance information, including die
maintenance information;

monitoring press applied load; and

analyzing the effect of vibration severity, tipping
moment severity, press repair, press maintenance and applied load
to determine necessary press modifications.

Add
B1